

# **HOTMARK REFLEX 427**

Technical information

## **Product description**

Grey reflective polyurethane material for heat transfer applications.

Thickness: 150 microns (USA: 5.5 mils).

<u>Carrier</u>: self-adhesive and transparent polyester. **Norm**: certified EN 471, class II for safety applications.

### Suitable for

Cotton, polyester, acrylic and similar fibres.

# **Application advice**

- 1) Cut the material in reverse with a flock blade.
- 2) Weed the excess material.
- 3) Heat press the image on the garment with its polyester carrier protected by a silicone paper at 160℃ (USA: 320年) 20 seconds medium pressu re.
- 4) Peel the carrier off when cold.

#### **Maintenance**

Always respect the instructions mentioned on garments. After heat pressing, wait 24 hours before the first wash.

Washing: 60℃ (USA: 180年) max. inside out - without bleac h or any aggressive washing products.

<u>Tumble-drying</u>: yes <u>Dried cleaning</u>: yes <u>Ironing</u>: backside

Storage of the roll: vertically, one year in a dry room, 15-30℃ (USA: 60-85℉), protected from

sunlight.

# Caution

Those recommendations are based on our own experiences. We always recommend making trials before starting standard production.

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8 rue Auguste Poncetton BP 30164 42004 St Etienne cedex 1 (FRANCE) Tel. +33 (0)4 77 49 20 90 Fax +33 (0)4 77 25 79 82 info@chemica.fr www.chemica.fr



3495 Piedmont road Bldg.11, suite 710 ATLANTA, GA 30305 (USA) Tel. +1 4074 495 5991 Fax +1 404 233 8625 rosa.lopes@chemica.fr www.chemica.fr



RM 2207-9 Tower two lippo ctr 89 Queensway Admiralty HONK KONG Cell. +33 (0)6 34 51 25 58 Tel. +33 (0)4 77 49 20 97 info@chemica.fr www.chemica.fr