

Technical information

# **Product description**

Matt polyurethane material with special patterns and 3D structure representing fashionable effects for heat transfer applications.

Thickness: 50-60 microns (USA: 2.2-2.4 mils) and 120 microns (USA: 4.7 mils) for 3D materials.

<u>Carrier</u>: self-adhesive and transparent polyester. Norm: Oeko-Tex label standard 100 Class II.

## Suitable for

Cotton, polyester, acrylic and similar fibres.

# **Application advice**

- 1) Cut the material in reverse using a flex blade except for: HOTMARK LEATHER ref. 660, 661, 662 for which a flock blade is recommended.
- 2) Weed the excess material.
- 3) Heat press the image on the garment with its polyester carrier protected by a silicone paper at 150-160℃ (USA: 300-320℉) – 15-20 seconds – me dium pressure.
- 4) Peel the carrier off when cold.

#### **Maintenance**

Always respect the instructions mentioned on garments. After heat pressing, wait 24 hours before the first wash.

Washing: 60℃ (USA: 140年) max. inside out - without bleac h or any aggressive washing products.

Tumble-drying: yes Dried cleaning: no **Ironing**: backside

Storage of the roll: vertically, one year in a dry room, 15-30℃ (USA: 60-85♥), protected from

sunlight.

## **Caution**

Those recommendations are based on our own experiences. We always recommend making trials before starting standard production.

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